# ORAMOUNT 1816

# **Description**

This tape consists of a white, closed-cell, polyethylene foam coated on both sides with a modified solvent acrylate adhesive. This modified solvent acrylate adhesive possesses a high initial adhesion, even on rough and difficult substrates. The adhesive is lined with a blue double-sided silicone paper.

### Carrier

Closed-cell polyethylene foam, white, 1500 micron

#### Liner

Blue paper, 90 g/m<sup>2</sup> both sides coated with silicone

## Adhesive

Modified solvent acrylate

# Area of use

For the installation of spray cast and extruded plastic parts such as panels, bars and ducts, as well as plexiglass mirrors for interior fit-outs and displays. For use as a self-adhesive medium for hooks, signs, handles and dispensers. Ideal for use in exhibition and conference fit-outs.

## **Technical data**

Thickness* (foam and adhesive)	1600 micron
Density*	67 kg/m³
Temperature resistance***	-40°C to +80°C
LoopTack* (FINAT TM 9)	20 N/25mm
Adhesive power* (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min $18 \text{ N/25mm}$ after 20 min $> 18 \text{ N/25mm}$ , foam tear after 24 h $> 18 \text{ N/25mm}$ , foam tear
Shear strength*	> 300 h at 23°C
(FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	> 6 h at 70°C
Temperature resistance* (S.A.F.T.)	100°C
Shelf life**	2 years
Application temperature	>+15°C

<sup>\*</sup> average \*\* in original packaging, at 20°C and 50% relative humidity \*\*\* 1h, normal climate of Central Europe

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.



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